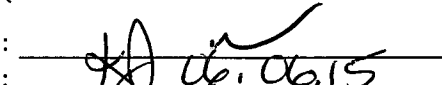
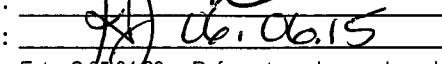


Date: Thursday, 6/15/2006 1:41:18 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BUSHING
Job Number : 27555	
Estimate Number : 10167	
P.O. Number : N/A	Part Number : D2526
This Issue : 6/15/2006 S.O. No. : N/A	Drawing Number : D2526 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : MACHINED PARTS	Drawing Revision : A
Previous Run : N/A	Material : N/A
Written By : 	Due Date : 6/30/2006
Checked & Approved By : 	Qty : 28 Um : Each
Comment : Est C 05/04/29 Reformat; made on cobra KJ/RF	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	M303R0500	303 Round Bar 0.500"
-----	-----------	----------------------



1395
~~ANSUR 500~~
~~TOTAL 3.906~~



Comment: Qty.: 0.1465 f(s)/Unit Total: 2.9295 f(s)

6061-16 Round Bar 1.5"

Machine as per Folio FA257 and Dwg D2526

Material: AISI 303 Round Bar Ø0.500"

(M303R0.500) Identify for D2526

drawing calls for 304/316 SS

M16353

Batch: ~~M16353~~

Batch not there

06/07/25

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
-----	----------	--------------------------



Comment: HARDINGE CNC LATHE SMALL

1-Turn Blank as per Dwg D2526

2-Deburr

06/07/26

28

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

06/07/26

28

4.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

06/07/27

x28

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *5747*

06/17/27

(28)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 06/09/01

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Date: Thursday, 6/15/2006 1:41:18 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 27555

Part Number: D2526

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



(28)

Comment: DOCUMENT CONTROL
Inspection Level 21

15 06/09/01

Job Completion



120609.01

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

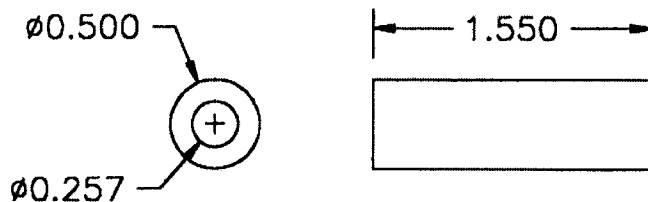
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS	DRAWING NO.	REV. A
CHECKED <i>BW</i>	APPROVED <i>KE</i>	D2526	SHEET 1 OF 1
DATE	TITLE	SCALE	
95.12.22	BUSHING	1:1	

RELEASED
99.09.30 KE



MATERIAL: 304/316 SS

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WORK ORDER
NO. 27555

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